

# 7-511

## POLYURETHANE MATT TOPCOAT

### PRODUCT DESCRIPTION

7-511 Polyurethane Matt Topcoat is a 2-pack enamel which offers a good resistance to chemical and atmospheric attack. It is particularly recommended for the coating of items made of ferrous metal.

### SELECTION AND PREPARATION OF SUBSTRATES

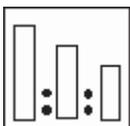


7-413, 7-414 primers  
Sandblasted steel  
Polyurethane & polyester fillers

**Sand**  
see relevant primers data sheets

*Degrease thoroughly prior to painting.*

### APPLICATION GUIDE

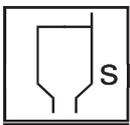


*Mixing ratio (by weight):*

	AIRLESS		CONVENTIONAL	
Topcoat	1000		Topcoat	1000
9-060 *	150		9-060 *	150
1-420	350-400		1-420	350-400

*Mixing ratio (by volume):*

Topcoat	6		Topcoat	6
9-060 *	1		9-060 *	1
1-420	2.5 - 3		1-420	2.5 - 3



*Pot life 20 °C:*

90 minutes

90 minutes

*Spray viscosity:*

18-20 secs Din 4 20°C

18-20 secs Din 4 20°C



*Spray gun set up:*

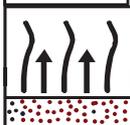
9 - 11

1.4-1.7 mm

*Spray pressure:*

120-140 bar

3-4 bar



*Number of coats:*

2

2

*Flash off between coats:*

10-15 minutes 20°C

10-15 minutes 20°C

## APPLICATION GUIDE



*Drying times at 20 °C*

*Dust free:* 15-20 minutes

*Handling:* 4-5 hours

*Through dry:* 12-18 hours



*Through dry at 60 °C:* 30-40 minutes

*Total dry film build:* 45-50 microns

*Overcoat/recoat time with itself* Min. 14 hours, max. 24 hours 20°C without flattening

## FOR INSIDE USE ONLY

<i>Mixing ratio (by weight):</i>	Topcoat	1000
	9-510 *	250
	1-420	300-350

<i>Mixing ratio (by volume):</i>	Topcoat	3
	9-510 *	1
	1-420	1,3 - 1,5

\*9-510 hardener is not suitable for light colors due to yellowing

## TECHNICAL DATA

*Theoretical coverage* 5.2 - 5.8 m<sup>2</sup> /l ready to spray giving 50µm dry film thickness

## HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20 °C. Film thickness, humidity and shop temperature can all affect drying times.

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