

Release Notes 2.27.04.00

For the following motors

MAC140F and 141F

MAC083L and MAC320L

MAC400, 402, 800, 1000, 1200, 1500, 3000, 3000G and 4500.

Ver 2.27.04

9. April 2025

- Fix position mode high resolution issue
- Fix absolute encoder invert rotation in position backup mode issue
- Change startup behavior with homing enabled.
Motor will now enter start mode unless homing on powerup is enabled
- Fix MAC800classic incremental encoder position wrap issue
- Fix Ethercat/Sercos Freerunning mode issue.

Ver 2.27.03

6. February 2025

- Fix STO overload issue

Ver 2.27.02

29 January 2025

- Changed behaviour of O2. Signal inverted also when user controlled.
 - Fixed Encoder startup issue when using invert direction
 - Fixed minor CVI issue on MAC83-MAC320
 - User selectable brake signal on OUT1
 - Invert in-position O1 signal, also when O1 is user defined
 - implemented STO trigger delay to allow for runtime sto cable testing
 - Fixed Modbus TCP unit scaling connection issue
 - Fixed Modbus TCP read velocity reg 8 issue
 - Added Warning register functionality
 - Improved MAC300G performance.
 - Fix Regenerative overload calculation bug in 1.0ms sampling mode.
 - Increase limit for allowed torque during mechanical homing.
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Ver 2.27.01.00

13. November 2024

Bug fixes:

- Fix long term operation stability issue
- Fix Encoder startup when using invert direction issue
- Fix CVI on MiniMac issue

Ver 2.27.0

4. September 2024

New functionality:

- Support for MAC083F
- Support for MAC141F
- Support MAC320P
- MiniMac add CVI/P+ operation so motor controller can stay alive on only CVI voltage
- non-RM4: add option for setting save position backup in flash when voltage at 18V instead of 15V

Improvements:

- MiniMac supply voltage reading no longer in Reg 21, only in UBUS reg 198
- RM4 STO detect voltage adjusted to 17V
- Implemented commands for on-the-fly baudrate change

bugs fixed:

- MiniMac: improve position save stability
- absolute encoder motors: Fix mechanical endstop homing w. index pulse invert rotation direction issue.
- Minimac remove incorrect encoder initialization error
- Minimac w. absolute encoders: Fix incorrect position when rotating during boot error.
- Fix factory default cmd 0x100 issue

Ver 2.26.21

7. June 2024

- implement turntable actual position wrap compensation
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Ver 2.26.20

29. February 2024

All Motors:

- Improved signal handling for absolute encoders
- adjusted regenerative load estimation
- Improved current control stability for MAC3000G-RM46

Ver 2.26.19

9. February 2024

All Motors:

- Fix incorrect hardware version value displayed in reg 205 for motors with hardware version ≥ 2.0
- reduce signal noise in measured temperature
- Fix motor overheating issue for MAC800->1200 with HW version ≥ 2.0

Ver 2.26.18

18. January 2024

All Motors:

- Fix EtherCat operation mode issue
- Fix Ethernet module Unit scaling issue

Ver 2.26.17

19. December 2023

MAC1200

- Fix false overcurrent error issue
- Fix unit scaling with ethernet module issue

Ver 2.26.16

6. December 2023

All motors:

- Fix invert direction issue on abs encoder
 - Fix abs encoder startup and noise issues
 - Fix quad-to-pulse-dir conversion issue on external encoder
 - improved noise filtering on external encoder input
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Ver 2.26.15
30. October 2023

All Motors:

- Fix regenerative load limit issue

MAC320:

- Fix motor error in active mode issue

ver 2.26.14

18. October 2023

MAC1000, MAC3000G

- Add functionality for factory configured torque limits

Ver 2.26.13
29. August 2023

All motors:

- Fix ethernet module restart issue
- Improved ethernet/motor communication
- Fixed ethernet save-in-flash issue

Mac400:

- Improved internal powerdump handling
- Torque updated in passive mode.

MAC402

- Improved high torque stability
- Improved passive mode handling

Ver 2.26.10
29 Mar 2023

MAC140F/320 only

- Ethernet SPI issue fixed

Ver 2.26.09
22 Feb 2023

MAC14xF only:

- Fix encoder calibration issue

Ver 2.26.07**8 Dec 2022**

All motors:

- Fixed invert rotation issue

Ver 2.26.06**21 Nov 2022**

All motors:

- Allowed for readout of encoder type in reg 283
- Fixed position save to flash issue

MAC400, MAC402, MAC1500, MAC3000, MAC3000G, MAC4500:

- Fixed problem with absolute encoder and inverted direction flag
- Increased noise tolerance on ethernet sync
- Fixed support for 32 bit absolute encoder position
- Fixed absolute encoder issues at high temperatures

Ver 2.26.04**11 Nov 2022**

MAC141x-F only:

- Fixed turntable issue when saving parameters to FLASH.
- Added special command 0x105C to perform factory reset on motor
- Fixed absolute position startup drift error
- increased noise tolerance on ethernet sync

Ver 2.26.02

MAC400, MAC402, MAC1500, MAC3000, MAC3000G, MAC4500:

- fixed problem with ePLC program not starting automatically
- fixed problem with incorrect initial encoder position for incremental encoders

MAC400

- adjusted regenerative load cool down time.

MAC140F

- add support for automatic current calibration.

Ver 2.26.1

7. Sep 2022

MAC400, MAC402, MAC1500, MAC3000, MAC3000G, MAC4500:

- Support for new RM46 control core.
- Improved motor performance for products using RM46 control core.

MAC140F:

- Fixed problem with register 35 not configuring crossfield.

Ver 2.25.05

16 May 2022

All motors:

Prevent outside sources from setting active mode until STO is completely cleared

Fixed High resolution position mode

MAC1500 and MAC3000G:

Efficiency of internal power dump improved (only for 1ms sample time)

MAC3000G:

Powerdump threshold voltage reduced.

MAC400:

Optimized I2T.

Ver 2.25.2**4 Feb 2022**

Fixed EtherCat issue for all MAC motors

Ver 2.25.0**11 Jan 2022**

MAC140F:

- Initial release

MAC400 / MAC400G / MAC402 / MAC1500 / MAC3000 / MAC3000G / MAC4500 :

- Fixed problem with encoder direction when using gear out on absolute encoder motors

Ver 2.24**04 June 2021**

Fixes :

- I2T scaling updated to prevent overflow (MAC402)
- Fixed issues with analogue torque mode

Ver 2.23**14 Jan 2021 AD**

Improvements:

- Added commands 100 and 101 for factory testing.
- Handling of CRC-errors from Absolute encoders improved.
- Support for brake burn-in activation via command.

Fixes:

- Startup issue with abs.encoder flash backup fixed.

V2.23 is more robust against electrical noise, so if you experience false overspeed errors, we recommend that you update from v2.22 to v2.23.
