

JVL_PN_ex1

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JVL_PN_ex1

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1

Project			
Name:	JVL_PN_ex1	Creation time:	10/12/2011 10:46:28 AM
Last change	1/16/2012 12:37:12 PM	Author:	kb
Last modified by:	kb	Version:	
Comment:			

Operating system	
Name	Description
Operating system	Microsoft Windows XP Professional
Version of the operating system	5.1.2600.196608
Operating system service pack	Service Pack 3
Version of the Internet Explorer	7.0.5730.13
Computer name	PC104
User name	JVL\kb
Installation path of the TIA Portal	C:\Programmer\SIEMENS\Automation\Portal V11

Components		
Name	Version	Release
Totally Integrated Automation Portal V11 - TIA Portal Single SetupPackage V11.0 + SP1 (TIAP11)	V11.0 + SP1	K11.00.01.00_01.19.00.01
TIA Portal Single SetupPackage - Hardware Support Base Package 0 V11.0 (TIAP11)	V11.0	V11.00.00.00_38.01.00.02
TIA Portal Single SetupPackage - STEP 7 Single SetupPackage V11.0 + SP1 (TIAP11)	V11.0 + SP1	K11.00.01.00_01.19.00.01
TIA Portal Single SetupPackage - Hardware Support Base Package 02 V11.0 (TIAP11)	V11.0	V11.00.00.00_38.01.00.02
TIA Portal Single SetupPackage - Hardware Support Base Package 03 V11.0 (TIAP11)	V11.0	V11.00.00.00_38.01.00.02
TIA Portal Single SetupPackage - Support Base Package TO-01 V11.0 (TIAP11)	V11.0	V11.00.00.00_38.01.00.01
TIA Portal Single SetupPackage - Support Base Package TO-02 V11.0 (TIAP11)	V11.0	V11.00.00.00_38.01.00.01
TIA Portal Single SetupPackage - Hardware Support Base Package WCF-01 V11.0 (TIAP11)	V11.0	V11.00.00.00_38.01.00.02
TIA Portal Single SetupPackage - TIA ESTOUR V11.0 (TIAP11)	V11.0	K11.00.01.00_01.01.00.01
TIA Portal Single SetupPackage - HWConfig Single SetupPackage V11.0 + SP1 (TIAP11)	V11.0 + SP1	K11.00.01.00_01.19.00.01
TIA Portal Single SetupPackage - WinCC Single SetupPackage V11.0 + SP1 (TIAP11)	V11.0 + SP1	K11.00.01.00_01.19.00.02
TIA Portal Single SetupPackage - WINCCBASUCL V11.0 + SP11 (TIAP11)	V11.0 + SP11	K11.00.11.00_29.01.00.05
SIMATIC HMI License Manager Panel Plugin	11.0.0.0	V11.0.0.0_1.40.0.1
Automation Access Control Component	4.0	V04.00.00.00_01.01.00.01
License Logon Interface	4.0	K04.00.02.00_01.02.00.01
SIMATIC HMI ProSave	9.0.1.0	K9.0.1.0_1.7.0.8
SIMATIC HMI Symbol Library	11.0	K11.0.1.0_1.19.0.1

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Name	Version	Release
SIMATIC Device Drivers	8.2	V08.02.00.00_01.23.00.01
SIMATIC Event Database	5.5	K05.05.00.03_01.01.00.02
WinCC Runtime Advanced Simulator	11.0.1.0	K11.0.1.0_1.19.0.2

Products

Name	Version	Release
SIMATIC STEP 7 Professional	V11.0 + SP1	K11.00.01.00_01.21.00.03
SIMATIC WinCC Basic	V11.0 + SP1	K11.00.01.00_01.19.00.02
Automation License Manager	V5.1 + Upd1	K05.01.00.01_01.02.00.01
S7-PLCSIM	V5.4 + SP5	K05.04.05.00_01.17.00.01
SIMATIC ProSave	V9.0 incl. SP1	K9.0.1.0_1.7.0.8

B

C

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JVL_PN_ex1

PLC_1 [IM151-8 PN/DP CPU]

PLC_1								
General								
Name	PLC_1			Author	kb			
Comment				Rack	0			
Slot	2							
General\Catalog information								
Short designation	IM 151-8 PN/DP CPU			Description	192KB work memory; 0.06ms/1000 instructions; PROFINET interface; S7 communication (loadable FBs/FCs); PROFINET IO controller; supports RT/IRT; 3 ports; MRP; PROFINET CBA; PROFINET CBA proxy; TCP/IP transport protocol, UDP and ISO on TCP; data record routing; firmware V3.2; expansion with maximum 63 modules of the ET200S spectrum			
Order number	6ES7 151-8AB01-0AB0			Firmware version	V3.2			
General\Identification & Maintenance								
Plant designation				Location identifier				
Startup								
Startup if preset configuration does not match actual configuration	True			Startup after POWER ON	Warm restart			
Startup\Monitoring time for								
Ready message from modules	100x 100 ms			Parameter transfer to modules	100x 100 ms			
IO address overview								
outputs		true			inputs		true	
outputs		true			outputs		true	
Type	AddrFrom	AddrTo	Module	PIP	DP	PN	Rack	Slot
true	true	true	true	true	true	true	true	true
Cycle								
Cycle monitoring time	150ms			Cycle load due to communication	20%			
Size of the process image input:	128			Size of the process image output:	128			
OB 85 call if I/O access error occurs	No OB 85 call							
Clock memory								
Memory byte	0							
Clock memory\Clock memory								
Clock memory	False							
Retentive memory\								
Number of memory bytes starting at MB 0	16			Number of S7 timers starting at T 0	0			

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Number of S7 counters starting at C 0 8

OB number	Priority	Process image partition(s)
OB 40:	16	none

OB number	Priority	Process image partition(s)
OB 20:	3	none
OB 21:	4	none

B

OB number	Priority
OB 82:	26
OB 83:	26
OB 85:	26
OB 86:	26
OB 87:	26

C

OB number	Priority
OB 55:	2
OB 56:	2
OB 57:	2

OB number	Priority	Activated	Execution	Start time
OB 10:	2	False	none	1994-01-01 00:00:00.000

OB number	Priority	Execution
OB 32:	9	1000
OB 33:	10	500
OB 34:	11	200
OB 35:	12	100

D

Diagnostics system			
Report cause of STOP	True	Number of alarms in the diagnostics buffer	10

Anchor (System diagnostics)

The feature Report system error is not available

Correction factor 0ms

Level of protection No protection

Protection\Password for read/write access

Password Confirm password

E

System diagnostics\General

Activate system diagnostics for this PLC False

Parameter Interference frequency suppression 50Hz Bus length <= 1m

F

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Parameter\Reference junctions

Reference junctions	False	Slot number	0
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Web server

Enable Web server on this module	False	Permit access only with HTTPS	False
----------------------------------	-------	-------------------------------	-------

Web server\Automatic update

Enable	False	Update interval	0s
--------	-------	-----------------	----

B

Web server\ParameterWebServerLanguagesMenu

ParameterWebServerLanguagesMenu was not filled by one ACF

Web server\ParameterWebServerUserManagementMenu

ParameterWebServerUserManagementMenu was not filled by one ACF

Web server\ParameterWebServerWatchTablesMenu

ParameterWebServerWatchTablesMenu was not filled by one ACF

C

Web server\ParameterWebServerUserDefinedWebPagesMenu

ParameterWebServerUserDefinedWebPagesMenu was not filled by one ACF

Web server\ParameterWebServerDisplayClassOfMessagesMenu

ParameterWebServerDisplayClassOfMessagesMenu was not filled by one ACF

D

Anchor (ParameterCommunicationMenu)

The TreeNode ParameterCommunicationMenu was not filled by some ACF

Anchor (AddressesOverviewMenu)

The AddressesOverviewMenu was not filled by some ACF

E

Web server\Languages

Web server language	Active	Assign project language
German	False	
English	False	
French	False	
Spanish	False	
Italian	False	
Japanese	False	
Chinese (simplified)	False	

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Web serverUser configuration					
User name	Everybody	Password	Password	Query diagnostics	Yes
Read tags	Yes	Write tags	Yes	Read tag status	Yes
Write tag status	Yes	Acknowledge messages	Yes	User-defined pages	Yes
Write in user-defined web pages	Yes				

Web serverUser-defined web pages					
Application name	HTML source path	Default HTML page	Files with dynamic content	Web DB number	Fragment DB number
		index.htm	.htm;.html;.js	333	334

Web serverDisplay class of the alarm	
Display class	Active
0	True
1	True
2	True
3	True
4	True
5	True
6	True
7	True
8	True
9	True
10	True
11	True
12	True
13	True
14	True
15	True
16	True

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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / Program blocks

Main [OB1]

Main Properties			
General			
Name	Main	Number	1
Type	OB	Language	LAD
Information			
Title	"Main Program Sweep (Cycle)" - Please read the comments below	Author	

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A

Comment

<<--- Click there to read comments from JVL to this demo.

Family

B

| Demo of Cyclic communication with JVL Profinet module (MAC00-EPx) in MAC motor. |
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C

The demo is made for ET200S and MAC140, but should also run with MAC400/800/1500/3000 and with MIS34xxxxEXxxxx, with slight modifications.

The application gets the motor to run back and forth in position mode with different speeds, without use of the read registers. But the read of cyclic registers is showed anyway.

In Network 1+7-13 is demonstrated how to control the motor with cyclic data.

In Network 2-5 is showed read of the cyclic data.

In network 14 and 15 is showed examples of Acyclic read and write. Please read the comments in 'Req_Read_DB' and 'Req_Write_DB' for correct setup.

Setup of the cyclic registers in the motor (setup with MacTalk):

D

Read word 1 : register 2
Read word 2 : register 10
Read word 3 : register 12
Read word 4 : register 16
Read word 5 : register 35

E

Write word 1 : register 2
Write word 2 : register 3
Write word 3 : register 5
Write word 4 : No selection
Write word 5 : No selection

F

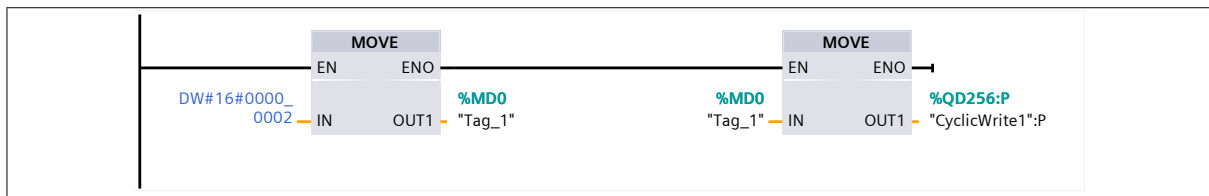
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Version	0.1	User-defined ID	
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Name	Data type	Offset	Comment
▼ Temp			
OB1_EV_CLASS	Byte		Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte		1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte		Priority of OB Execution
OB1_OB_NUMBR	Byte		1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte		Reserved for system
OB1_RESERVED_2	Byte		Reserved for system
OB1_PREV_CYCLE	Int		Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int		Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int		Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time		Date and time OB1 started

Network 1: Change mode of motor

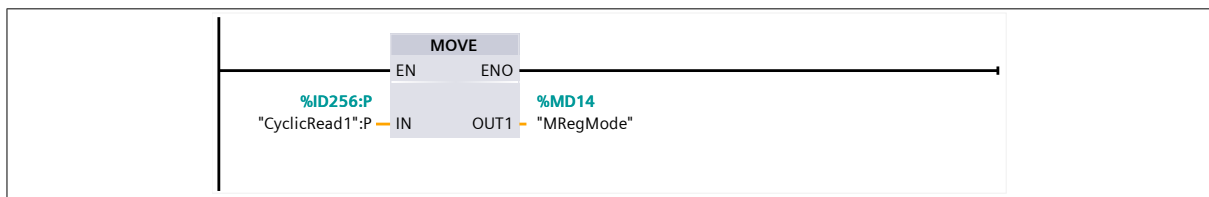
Set mode register to 0x2 (= Position mode)



Symbol	Address	Type	Comment
"Tag_1"	%MDO	DWord	
"CyclicWrite1":P	%QD256:P	DWord	First cyclic write register to motor
DW#16#0000_0002	DW#16#0000_0002	DWord	

Network 2: Example of reading cyclic registers.

Get motor register in cyclic position 1 (2 / MODE_REG / Operating mode)

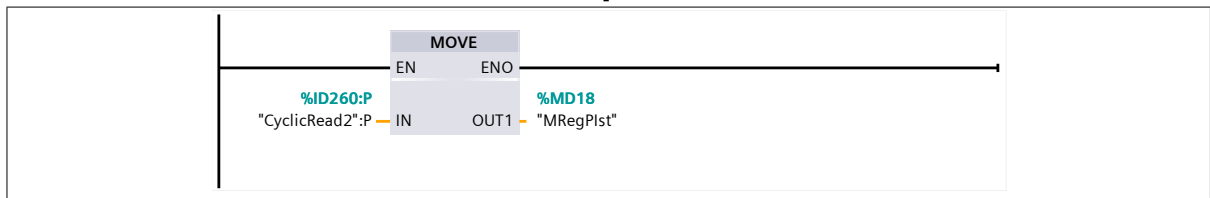


Symbol	Address	Type	Comment
"CyclicRead1":P	%ID256:P	DWord	First cyclic read register from motor
"MRegMode"	%MD14	DWord	

Network 3: Example of reading cyclic registers.

Get motor register in cyclic position 2 (10 / P_IST / Actual position)

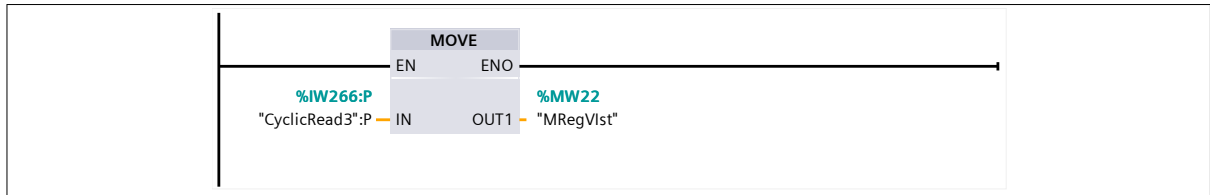
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Symbol	Address	Type	Comment
"CyclicRead2":P	%ID260:P	DInt	Second cyclic read register from motor
"MRegPlst"	%MD18	DInt	

Network 4: Example of reading cyclic registers.

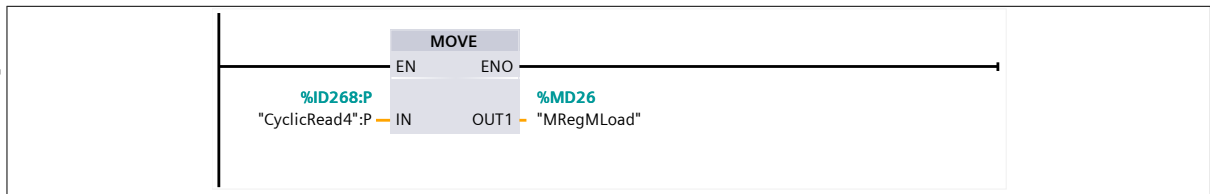
Get motor register in cyclic position 3 (12 / V_IST / Actual velocity)



Symbol	Address	Type	Comment
"CyclicRead3":P	%IW266:P	Int	Third cyclic read register from motor
"MRegVlst"	%MW22	Int	

Network 5: Example of reading cyclic registers.

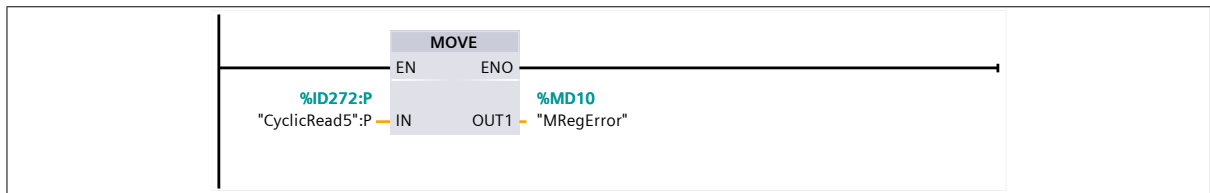
Get motor register in cyclic position 4 (16 / M_LOAD / Motor load mean)



Symbol	Address	Type	Comment
"CyclicRead4":P	%ID268:P	DWord	Fourth cyclic read register from motor
"MRegMLoad"	%MD26	DWord	

Network 6: Example of reading cyclic registers.

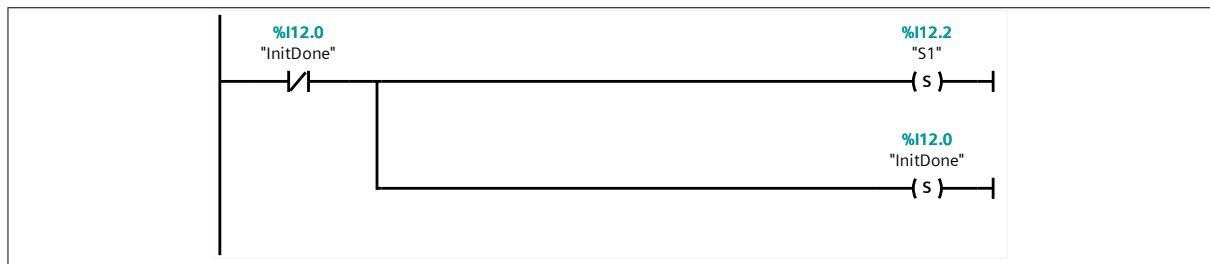
Get motor register in cyclic position 5 (35 / ERROR_STAT / Error and status register)



Symbol	Address	Type	Comment
"CyclicRead5":P	%ID272:P	DWord	Fifth cyclic read register from motor
"MRegError"	%MD10	DWord	

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Network 7: Init state machine

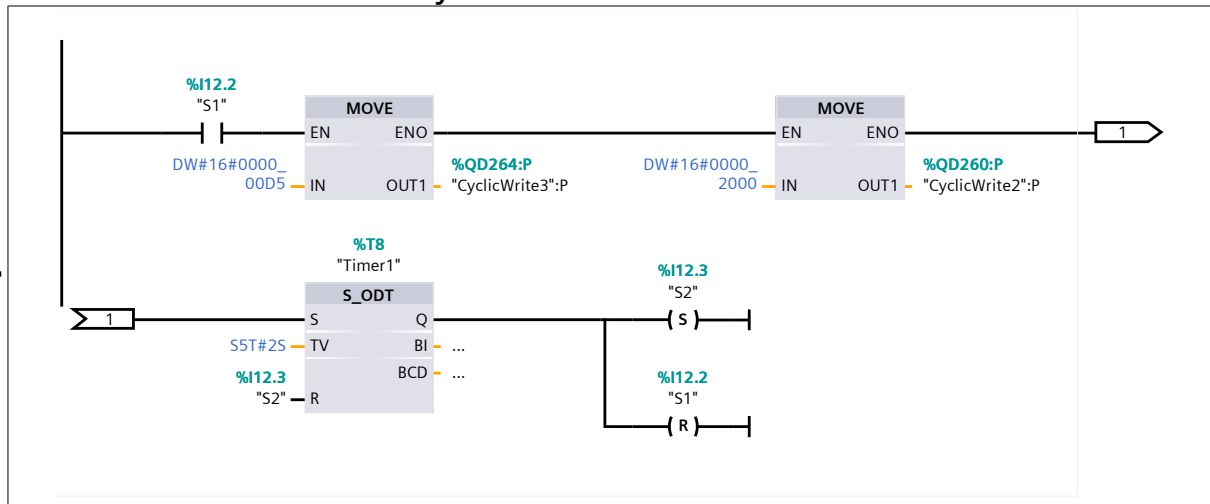


Symbol	Address	Type	Comment
"S1"	%I12.2	Bool	
"InitDone"	%I12.0	Bool	

Network 8: State 1 - run CW very slow

State 1: Set speed to 100 RPM and position to 8192 counts

Network 8: State 1 - run CW very slow



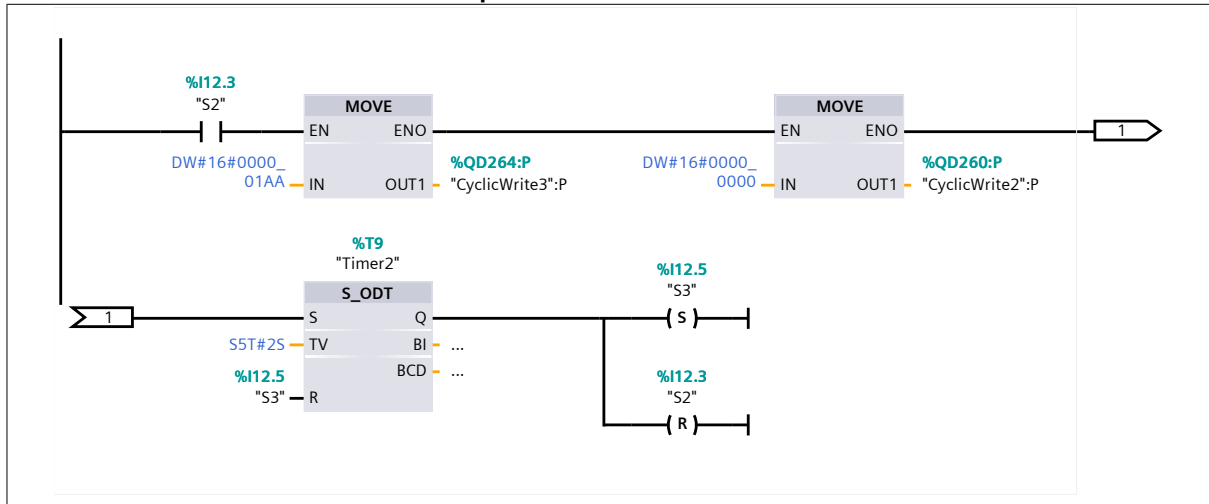
Symbol	Address	Type	Comment
"CyclicWrite3":P	%QD264:P	DWord	Third cyclic write register to motor
"S1"	%I12.2	Bool	
"CyclicWrite2":P	%QD260:P	DWord	Second cyclic write register to motor
S5T#2S	S5T#2S	S5Time	
"S2"	%I12.3	Bool	
DW#16#0000_00D5	DW#16#0000_00D5	DWord	
"Timer1"	%T8	Timer	
DW#16#0000_2000	DW#16#0000_2000	DWord	

Network 9: State 2 - return to zero pos

State 2: Set speed to 200 RPM and position to 0 counts

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Network 9: State 2 - return to zero pos

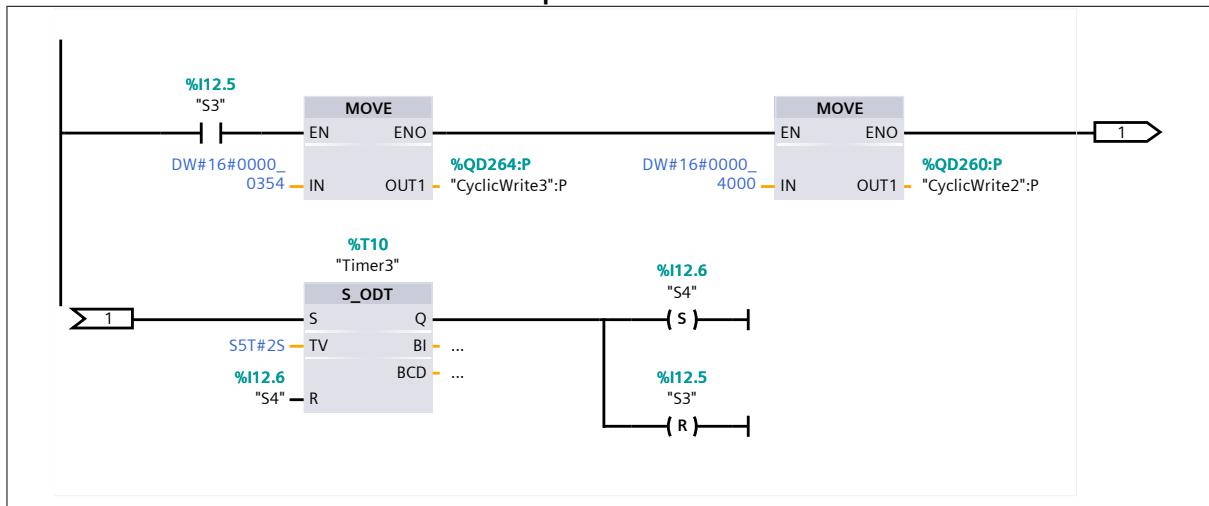


Symbol	Address	Type	Comment
"CyclicWrite3":P	%QD264:P	DWord	Third cyclic write register to motor
"CyclicWrite2":P	%QD260:P	DWord	Second cyclic write register to motor
S5T#2S	S5T#2S	S5Time	
"S2"	%I12.3	Bool	
DW#16#0000_01AA	DW#16#0000_01AA	DWord	
DW#16#0000_0000	DW#16#0000_0000	DWord	
"S3"	%I12.5	Bool	
"Timer2"	%T9	Timer	

Network 10: State 3 - run CW medium speed

State 3: Set speed to 400 RPM and position to 16384 counts

Network 10: State 3 - run CW medium speed



Symbol	Address	Type	Comment
"CyclicWrite3":P	%QD264:P	DWord	Third cyclic write register to motor
"CyclicWrite2":P	%QD260:P	DWord	Second cyclic write register to motor
S5T#2S	S5T#2S	S5Time	

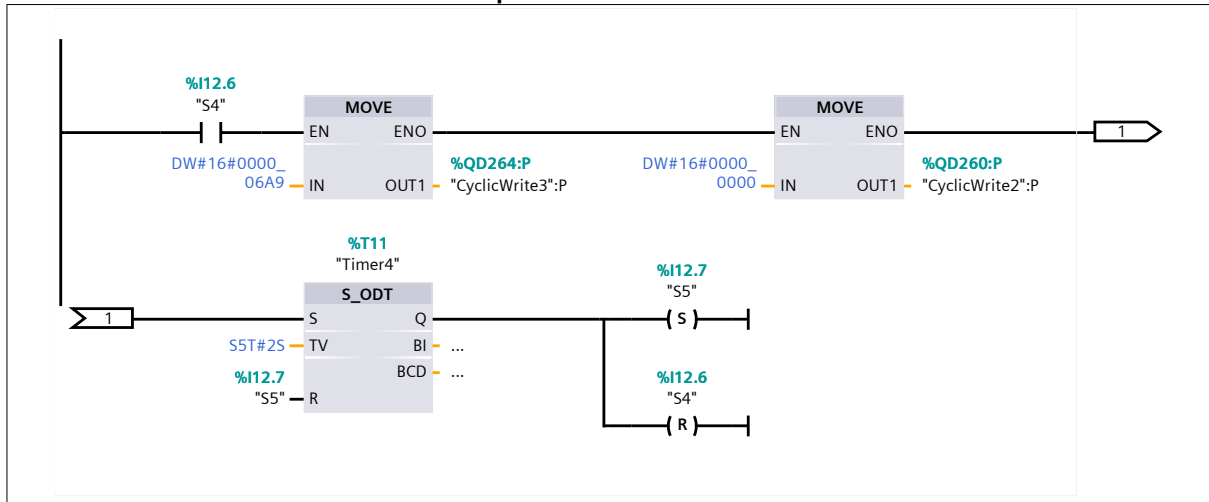
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Symbol	Address	Type	Comment
"S3"	%I12.5	Bool	
"Timer3"	%T10	Timer	
"S4"	%I12.6	Bool	
DW#16#0000_0354	DW#16#0000_0354	DWord	
DW#16#0000_4000	DW#16#0000_4000	DWord	

Network 11: State 4 - return to zero pos

State 4: Set speed to 800 RPM and position to 0 counts

Network 11: State 4 - return to zero pos



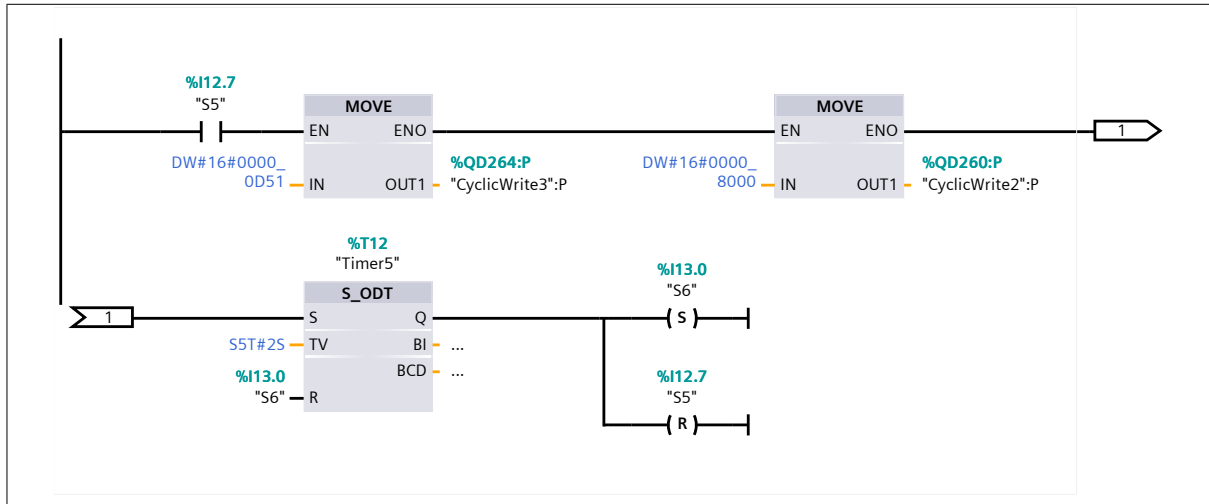
Symbol	Address	Type	Comment
"CyclicWrite3":P	%QD264:P	DWord	Third cyclic write register to motor
"CyclicWrite2":P	%QD260:P	DWord	Second cyclic write register to motor
S5T#2S	S5T#2S	S5Time	
DW#16#0000_0000	DW#16#0000_0000	DWord	
"S4"	%I12.6	Bool	
"Timer4"	%T11	Timer	
"S5"	%I12.7	Bool	
DW#16#0000_06A9	DW#16#0000_06A9	DWord	

Network 12: State 5 - run CW fast

State 5: Set speed to 1600 RPM and position to 32768 counts

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Network 12: State 5 - run CW fast

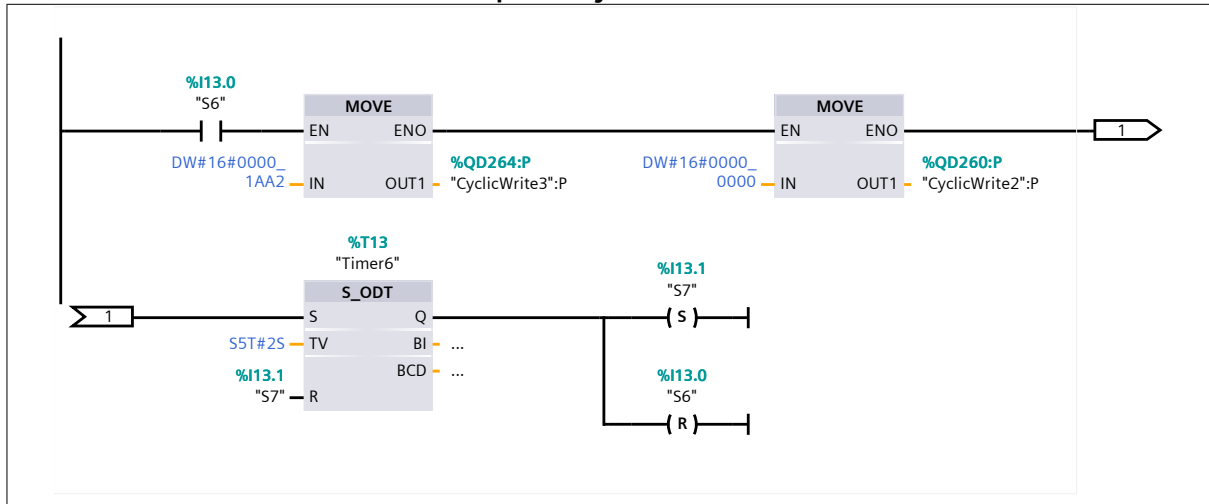


Symbol	Address	Type	Comment
"CyclicWrite3":P	%QD264:P	DWord	Third cyclic write register to motor
"CyclicWrite2":P	%QD260:P	DWord	Second cyclic write register to motor
S5T#2S	S5T#2S	S5Time	
"S5"	%I12.7	Bool	
DW#16#0000_0D51	DW#16#0000_0D51	DWord	
DW#16#0000_8000	DW#16#0000_8000	DWord	
"Timer5"	%T12	Timer	
"S6"	%I13.0	Bool	

Network 13: State 6 - return to zero pos very fast

State 6: Set speed to 3200 RPM and position to 0 counts

Network 13: State 6 - return to zero pos very fast



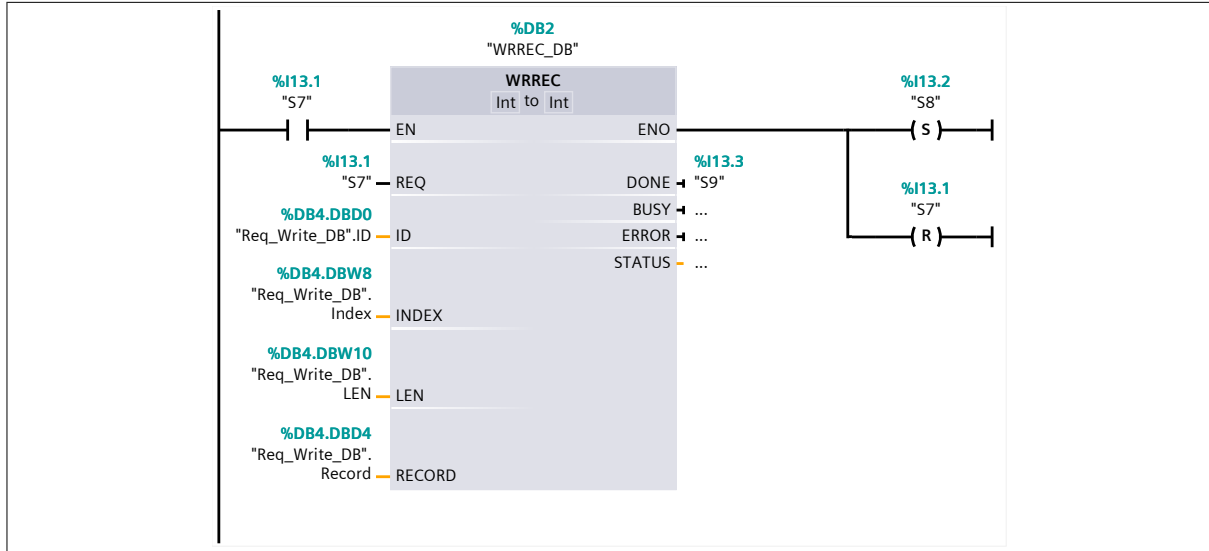
Symbol	Address	Type	Comment
"CyclicWrite3":P	%QD264:P	DWord	Third cyclic write register to motor
"CyclicWrite2":P	%QD260:P	DWord	Second cyclic write register to motor
S5T#2S	S5T#2S	S5Time	

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Symbol	Address	Type	Comment
DW#16#0000_0000	DW#16#0000_0000	DWord	
"S6"	%I13.0	Bool	
DW#16#0000_1AA2	DW#16#0000_1AA2	DWord	
"Timer6"	%T13	Timer	
"S7"	%I13.1	Bool	

Network 14: Example of Acyclic write

Write 32 bit register acyclic

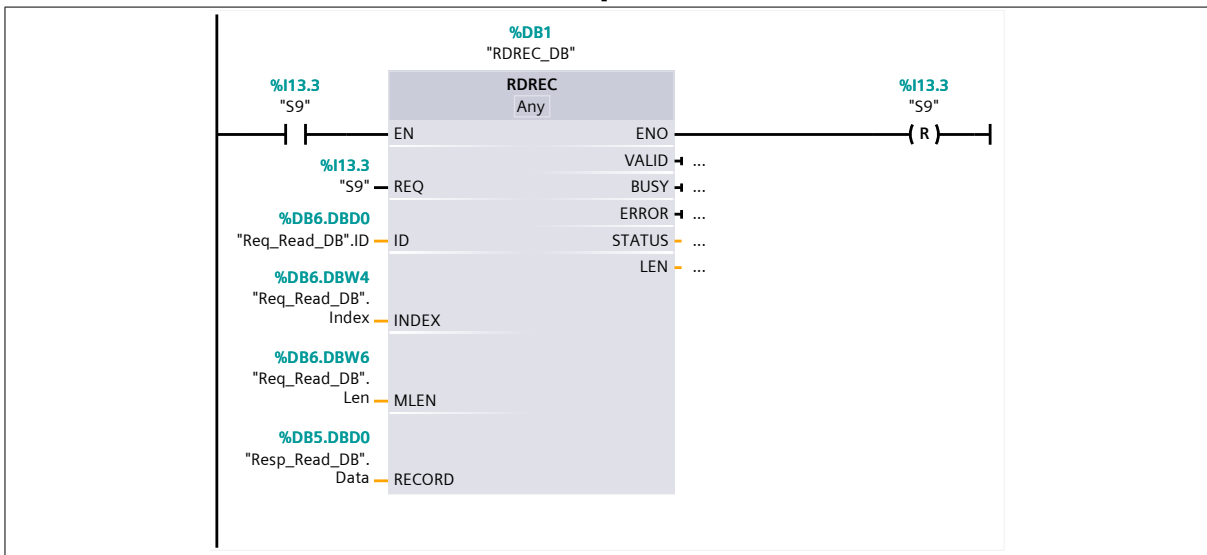


Symbol	Address	Type	Comment
"S7"	%I13.1	Bool	
"WRREC_DB"	%DB2	Block_SFB	
"Req_Write_DB"	%DB4	Block_DB	
"Req_Write_DB".ID	%DB4.DBD0	DWord	ID of JVL Profinet module
"Req_Write_DB".Record	%DB4.DBD4	DWord	32 bit Data to write
"Req_Write_DB".Index	%DB4.DBW8	Int	High byte = Object, Low byte = Subobject (register no.)
"S8"	%I13.2	Bool	
"S9"	%I13.3	Bool	
"Req_Write_DB".LEN	%DB4.DBW10	Int	Length of data (Always = 4 bytes)

Network 15: Example of Acyclic read

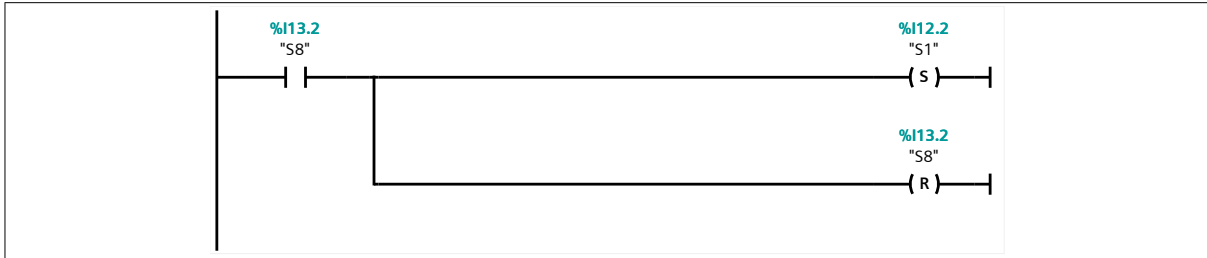
Read 32 bit register acyclic

Owner	Project name	JVL_PN_ex1	Date	1/16/2012	
	Operator	Project Path C:\Documents and Settings\kb\Dokumenter\Automation\JVL_PN_ex1			
Designed By	Location				
	Description 1st				
Checked By	Description 2nd		Language		en-US
	Approved By		1st View	Version	Sheet 5 - 9



Symbol	Address	Type	Comment
"RDREC_DB"	%DB1	Block_SFB	
"S9"	%I13.3	Bool	
"Req_Read_DB"	%DB6	Block_DB	
"Req_Read_DB".ID	%DB6.DBD0	DWord	ID of JVL Profinet module
"Req_Read_DB".Index	%DB6.DBW4	Int	High byte = Object, Low byte = Subobject (register no.)
"Req_Read_DB".Len	%DB6.DBW6	Int	Length of data to read (Always 4 bytes)
"Resp_Read_DB"	%DB5	Block_DB	
"Resp_Read_DB".Data	%DB5.DBD0	DWord	32 bit data read from register

Network 16: Restart of state machine



Symbol	Address	Type	Comment
"S1"	%I12.2	Bool	
"S8"	%I13.2	Bool	

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	Checked By	Description 2nd	Language	en-US
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / Program blocks

Req_Read_DB [DB6]

Req_Read_DB Properties

General

Name	Req_Read_DB	Number	6
Type	DB	Language	DB

Information

Title		Author	
Comment		Family	
Version	0.1	User-defined ID	

Name	Data type	Offset	Start value	Retain	Accessible from HMI	Visible in HMI	Comment
▼ Static							
ID	DWord	0.0	2042	True	True	True	ID of JVL Profinet module
Index	Int	4.0	16#1233	True	True	True	High byte = Object, Low byte = Subobject (register no.)
Len	Int	6.0	4	True	True	True	Length of data to read (Always 4 bytes)

Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / Program blocks

Req_Write_DB [DB4]

Req_Write_DB Properties

General

Name	Req_Write_DB	Number	4
Type	DB	Language	DB

Information

Title		Author	
Comment		Family	
Version	0.1	User-defined ID	

Name	Data type	Offset	Start value	Retain	Accessible from HMI	Visible in HMI	Comment
▼ Static							
ID	DWord	0.0	2042	True	True	True	ID of JVL Profinet module
Record	DWord	4.0	16#12345678	True	True	True	32 bit Data to write
Index	Int	8.0	16#1231	True	True	True	High byte = Object, Low byte = Subobject (register no.)
LEN	Int	10.0	4	True	True	True	Length of data (Always = 4 bytes)

Owner	Project name JVL_PN_ex1		Date 1/16/2012
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Operator	Location		
Designed By	Description 1st		
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / Program blocks

Resp_Read_DB [DB5]

Resp_Read_DB Properties

General

Name	Resp_Read_DB	Number	5
Type	DB	Language	DB

Information

Title		Author	
Comment		Family	
Version	0.1	User-defined ID	

Name	Data type	Offset	Start value	Retain	Accessible from HMI	Visible in HMI	Comment
▼ Static							
Data	DWord	0.0	0	True	True	True	32 bit data read from register

Owner	Project name JVL_PN_ex1		Date 1/16/2012
	Project Path C:\Documents and Settings\kb\Dokumenter\Automation\JVL_PN_ex1		
Operator	Location		
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / Program blocks / System blocks

Program resources

This folder is empty.

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU]

Technology objects

This folder is empty.

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU]

External source files

This folder is empty.

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / PLC tags / Default tag table [40]

PLC tags

PLC tags							
Name	Data type	Address	Retain	Visible in HMI	Accessible from HMI	Comment	
Tag_1	DWord	%MD0		True	True		
CyclicWrite1	DWord	%QD256		True	True	First cyclic write register to motor	
CyclicWrite2	DWord	%QD260		True	True	Second cyclic write register to motor	
CyclicWrite3	DWord	%QD264		True	True	Third cyclic write register to motor	
CyclicWrite4	DWord	%QD268		True	True	Fourth cyclic write register to motor	
CyclicWrite5	DWord	%QD272		True	True	Fifth cyclic write register to motor	
CyclicRead1	DWord	%ID256		True	True	First cyclic read register from motor	
CyclicRead2	DInt	%ID260		True	True	Second cyclic read register from motor	
CyclicRead3	Int	%IW266		True	True	Third cyclic read register from motor	
CyclicRead4	DWord	%ID268		True	True	Fourth cyclic read register from motor	
CyclicRead5	DWord	%ID272		True	True	Fifth cyclic read register from motor	
Tag_2	Int	%MW100		True	True		
Tag_3	DWord	%MD4		True	True		
StatusReg	Bool	%M8.0		True	True		
Timer1	Timer	%T8		True	True		
Timer2	Timer	%T9		True	True		
TempTime	S5Time	%IW10		True	True		
InitDone	Bool	%I12.0		True	True		
DirectionCW	Bool	%I12.1		True	True		
MRegError	DWord	%MD10		True	True		
MRegMode	DWord	%MD14		True	True		
MRegPlst	DInt	%MD18		True	True		
MRegVlst	Int	%MW22		True	True		
MRegMLoad	DWord	%MD26		True	True		
S1	Bool	%I12.2		True	True		
S2	Bool	%I12.3		True	True		

Owner	Project name JVL_PN_ex1	Date 1/16/2012
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Name	Data type	Address	Retain	Visible in HMI	Accessible from HMI	Comment
 S0	Bool	%I12.4		True	True	
 Timer3	Timer	%T10		True	True	
 S3	Bool	%I12.5		True	True	
 S4	Bool	%I12.6		True	True	
 S5	Bool	%I12.7		True	True	
 Timer4	Timer	%T11		True	True	
 S6	Bool	%I13.0		True	True	
 S7	Bool	%I13.1		True	True	
 S8	Bool	%I13.2		True	True	
 Timer5	Timer	%T12		True	True	
 Timer6	Timer	%T13		True	True	
 Timer7	Timer	%T14		True	True	
 Timer8	Timer	%T15		True	True	
 S9	Bool	%I13.3		True	True	

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Owner

Project name JVL_PN_ex1

Date 1/16/2012

Operator

Project Path

C:\Documents and Settings\kb\Dokumenter\Automation\JVL_PN_ex1

Location

Designed By

Description 1st

Checked By

Description 2nd

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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / PLC tags /
 Default tag table [40]

User constants

User constants			
Name	Data type	Value	Comment

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Owner	Project name JVL_PN_ex1	Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU]

PLC data types

This folder is empty.

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / Watch and force tables

Force table

Name	Address	Display format	Force value	Comment
------	---------	----------------	-------------	---------

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU]

PLC alarms

This folder is empty.

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / PLC alarms

PLC alarms

PLC alarms

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Owner	Project name JVL_PN_ex1		Date 1/16/2012
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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / PLC alarms

User diagnostic alarms

User diagnostic alarms

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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU] / PLC alarms

System alarms

System alarms

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JVL_PN_ex1 / PLC_1 [IM151-8 PN/DP CPU]

Text lists

SYSTEM_SDiag_CmpComment			
Selection	Decimal	Id	261
Comment			

SYSTEM_SDiag_CmpComment		
Range from	Range to	Entry
2046	2046	til PC

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JVL_PN_ex1 / Common data

Alarm classes

Alarm classes

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Designed By	Location		
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JVL_PN_ex1 / Common data

Text lists

SYSTEM_AlarmServices_PriorityList

Selection	Decimal	Id	0
Comment			

SYSTEM_AlarmServices_PriorityList

Range from	Range to	Entry
0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16

SYSTEM_AlarmServices_DisplayClassList

Selection	Decimal	Id	0
Comment			

SYSTEM_AlarmServices_DisplayClassList

Range from	Range to	Entry
0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16

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	Operator	Project Path C:\Documents and Settings\kb\Dokumenter\Automation\JVL_PN_ex1		
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A

SYSTEM_AlarmServices_AcknowledgementGroupList			
Selection	Decimal	Id	0
Comment			

B

SYSTEM_AlarmServices_AcknowledgementGroupList		
Range from	Range to	Entry
0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16

C

SYSTEM_AlarmServices_ProducerList			
Selection	Decimal	Id	0
Comment			

SYSTEM_AlarmServices_ProducerList		
Range from	Range to	Entry
0	0	User program
1	1	Report system errors
2	2	User program
3	3	User program
4	4	System diagnostics

D

SYSTEM_AlarmServices_TextNameList			
Selection	Decimal	Id	0
Comment			

SYSTEM_AlarmServices_TextNameList		
Range from	Range to	Entry
0	0	Info text
1	1	Alarm text
2	2	Additional text 1
3	3	Additional text 2
4	4	Additional text 3
5	5	Additional text 4
6	6	Additional text 5
7	7	Additional text 6
8	8	Additional text 7
9	9	Additional text 8

E

F

Owner	Project name JVL_PN_ex1	Date 1/16/2012
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Range from	Range to	Entry
10	10	Additional text 9

B

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A

JVL_PN_ex1 / Languages & resources

Project languages

Languages

Reference language

English (United States)

Editing language

English (United States)

B

Other project languages

Empty

C

D

E

F

Owner

Project name JVL_PN_ex1

Date 1/16/2012

Operator

Project Path

C:\Documents and Settings\kb\Dokumenter\Automation\JVL_PN_ex1

Location

Designed By

Description 1st

Checked By

Description 2nd

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Approved By

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